Visionary DESIGNS™  © 2020

10'

10'

Plan View



Perspective View

**SETUP INSTRUCTIONS**

w w w . c l a s s i c e x h i b i t s . c o m

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

© 2020

# General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.
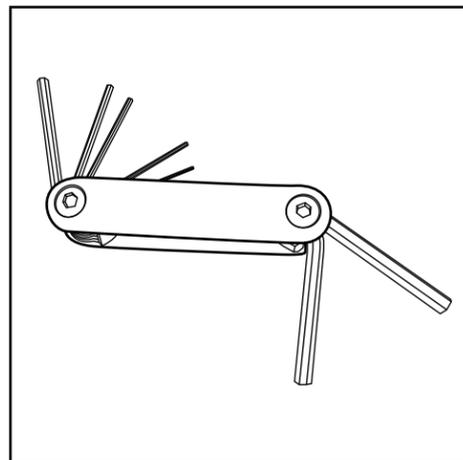
Hex Tool - Essential for Assembly
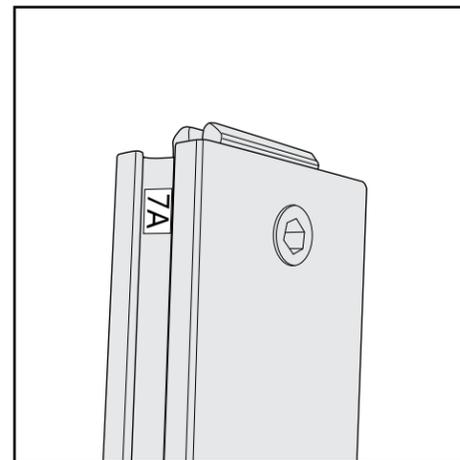
Part Identification - Numbering
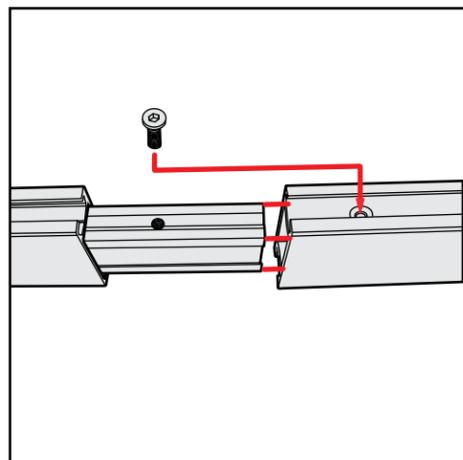
Spline Connection
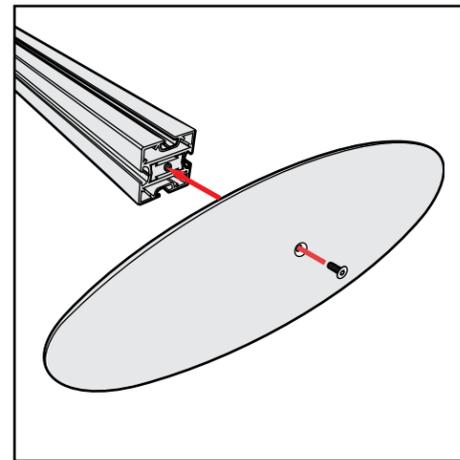
Base Plate & Extrusion Connection
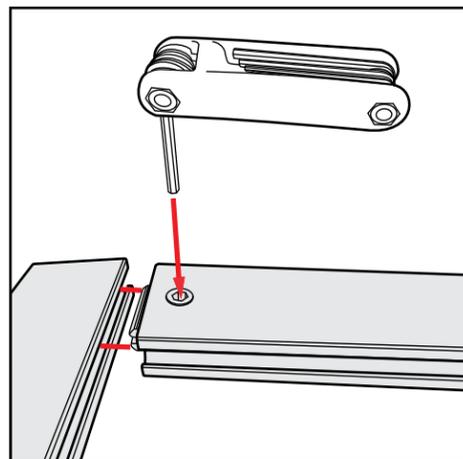
Extrusion & Lock Connection
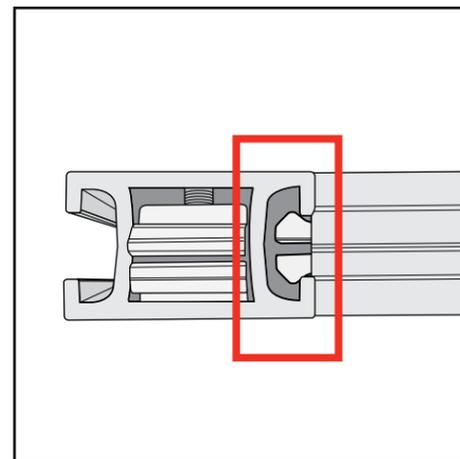
Engaged Lock

**WARNING**

DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

# Top View of Each Level
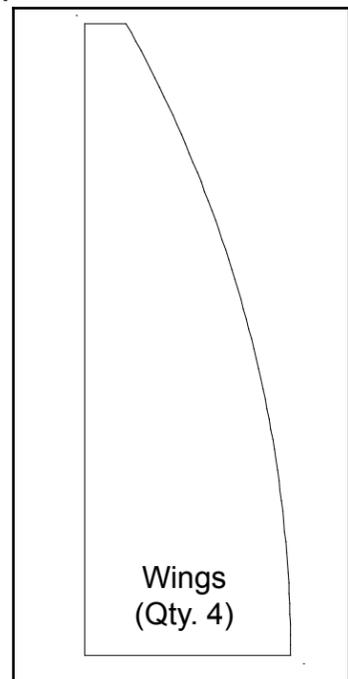
**Wings (Qty. 4)**

Level 1

**Infills (Qty. 4)**

11

11A

Level 2

4,4A     5,5A

**Base Plate (Qty. 2)**

11    11A

Level 3

2    3    2A    3A

Level 4

**Shelf**

**Workstation Top**

Level 5

**Shelf**

**Workstation Top**

Level 6

8/9/10/10/12

Level 7

8A/9A/10/10/12

Level 8

6/7/10/Door

Level 9

6A/7A/10/Door

Level 10

Monitor Mount

Monitor Mount

Lights

Setup Hardware

Graphic

**Order #XXXXX    Backwall Assembly**
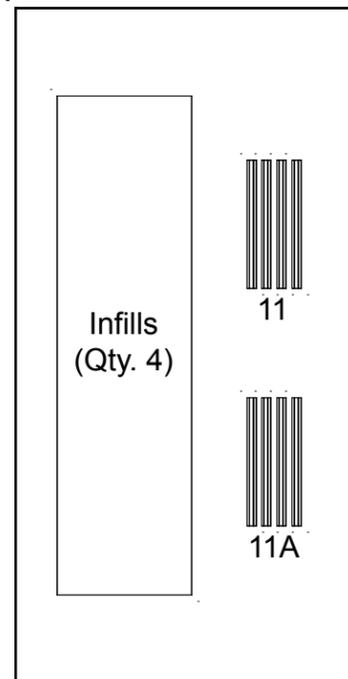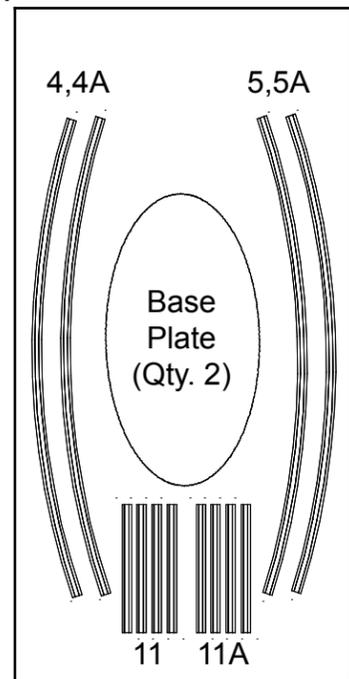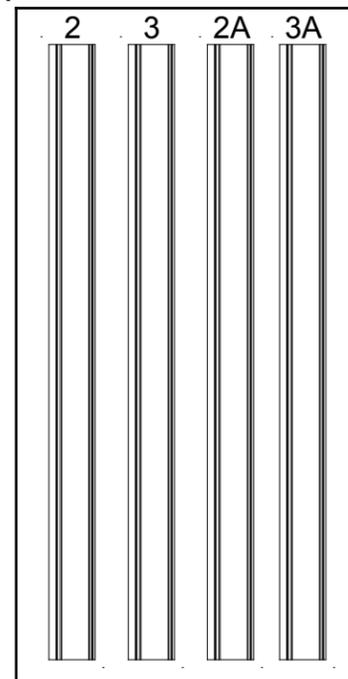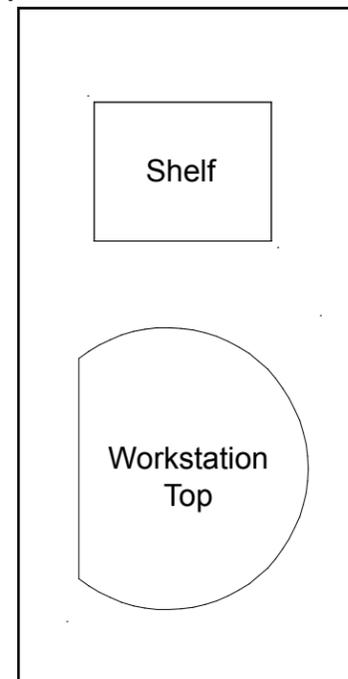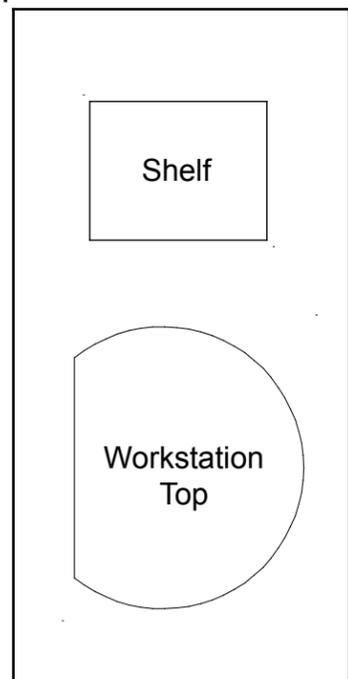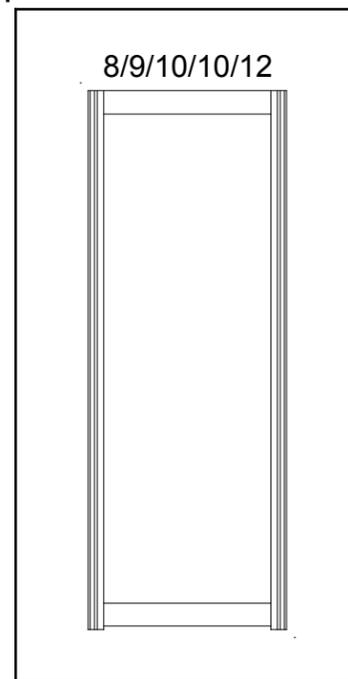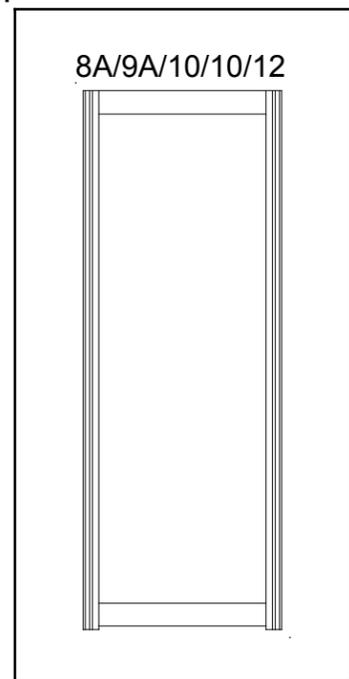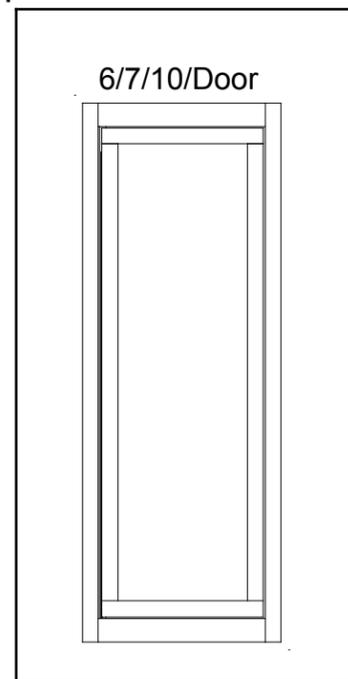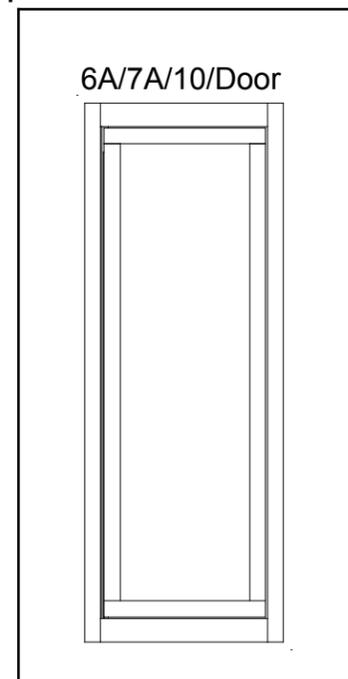
| Item | Qty. | Description |
|---|---|---|
| 1 | 1 | Base Plate |
| 2,2A | 1,1 | 48" RR91 Vertical Extrusion w/ PR37 |
| 3,3A | 1,1 | 48" RR91 Vertical Extrusion w/ PR37 |
| 4,4A | 1,1 | 38" Z45 Curved Horizontal Extrusion |
| 5,5A | 1,1 | 38" Z45 Curved Horizontal Extrusion |

Steps:
1) Attach base plates to verticals [2] and [3], using bolts.
2) Connect verticals [2] to [2A] and [3] to [3A].
   See Extrusion Connector detail.
3) Connect horizontals [4] to [4A] and [5] to [5A].
4) Attach horizontal assemblies between vertical assemblies.
5) Connect graphic to Velcro on back of assembled backwall.

Completed Assembly

**＊ PR37 Extrusion Attachment**

PR37

RR91

PR37 Extrusion Profile

Velcro

Top View
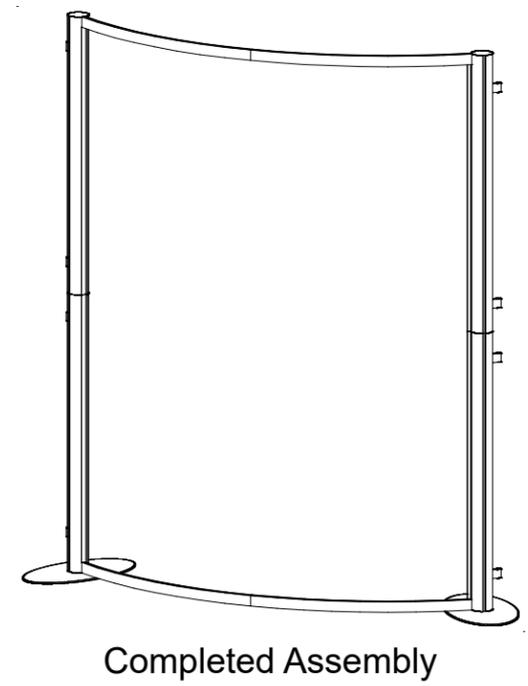
Slide PR37 extrusion into groove of RR91 then tighten set screws.

Note: Keep PR37 extrusion attached when disassembling & packing.

2A

＊

Velcro on Back/Bottom edge of Top horizontals

5

5A

3A

＊

Velcro on extrusions must face to **BACK** of assembled Backwall.

＊

2

＊

Velcro on Back of PR37

3

＊

Velcro on Back/Top edge of Bottom horizontals

4

1

4A

1
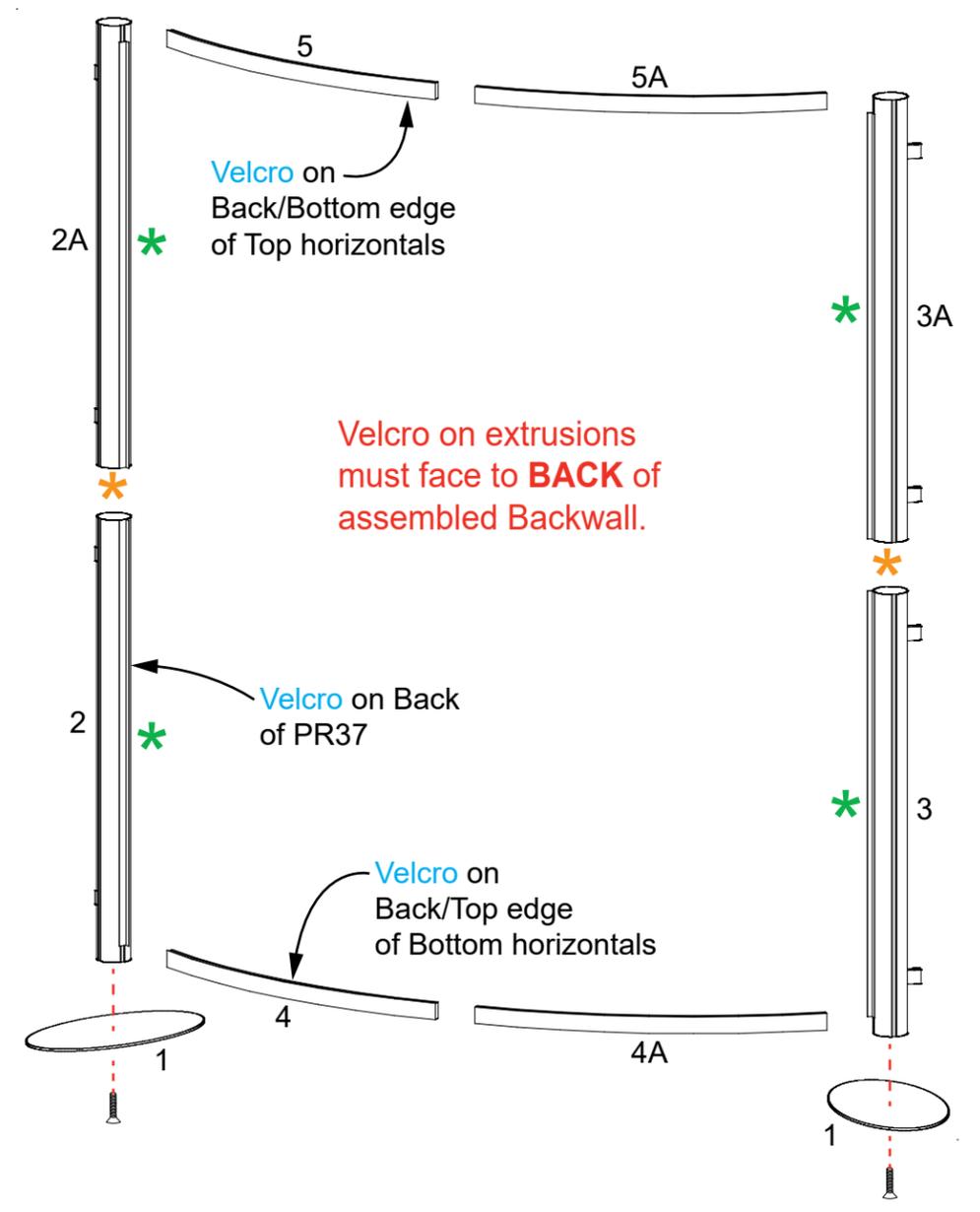
**＊ Extrusion Connector**

Slide upper extrusion over connector and rest on lower extrusion. Secure with set screws.

Connector

Set Screws

To prevent product loss, keep all screws attached to connector after disassembling.

**Visionary DESIGNS**™

| Item | Qty. | Description |
|------|------|-------------|
| 6,6A | 1,1 | 42" GS220 Vertical Extrusion w/ Door Stop |
| 7,7A | 1,1 | 42" GS220 Vertical Extrusion w/ Door Hinges |
| 8,8A | 1,1 | 42" GS220 Vertical Extrusion |
| 9,9A | 1,1 | 42" GS220 Vertical Extrusion |
| 10 | 8 | 13" Z41 Horizontal Extrusion |
| 11,11A | 4,4 | 10" Z41 Horizontal Extrusion |

Steps:
1) Attach horizontals between verticals, inserting Infills, as shown. Make sure Velcro is facing inward.
2) Connect doors to verticals [7] and [7A]. See Door Connection detail.
3) Attach shelf supports to Velcro inside of assembled workstation, then place shelf on top of supports.
4) Place workstation top onto assembled base. See Workstation Top Attachment detail.
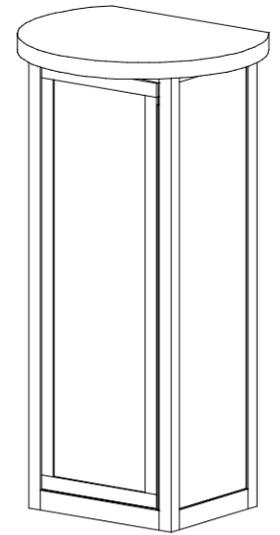
Completed Assembly
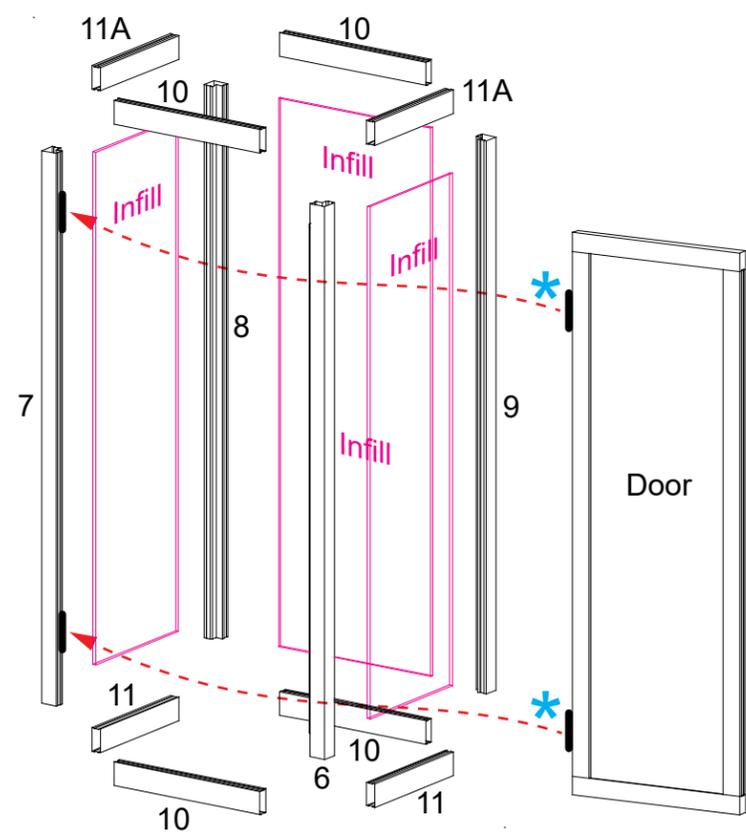
Left Workstation Base

Right Workstation Base

**Door Connection**

Slide pin into hinge attached to vertical. Slide door hinge over pin.

Door Hinge
Pin
Hinge

**Workstation Top Attachment**

1  Align hole with pin
Hole  Pin

2  Rotate pin. Spring will push pin into hole.

Workstation Top

Shelf

Shelf Support

**visionary** ™ DESIGNS

© 2020
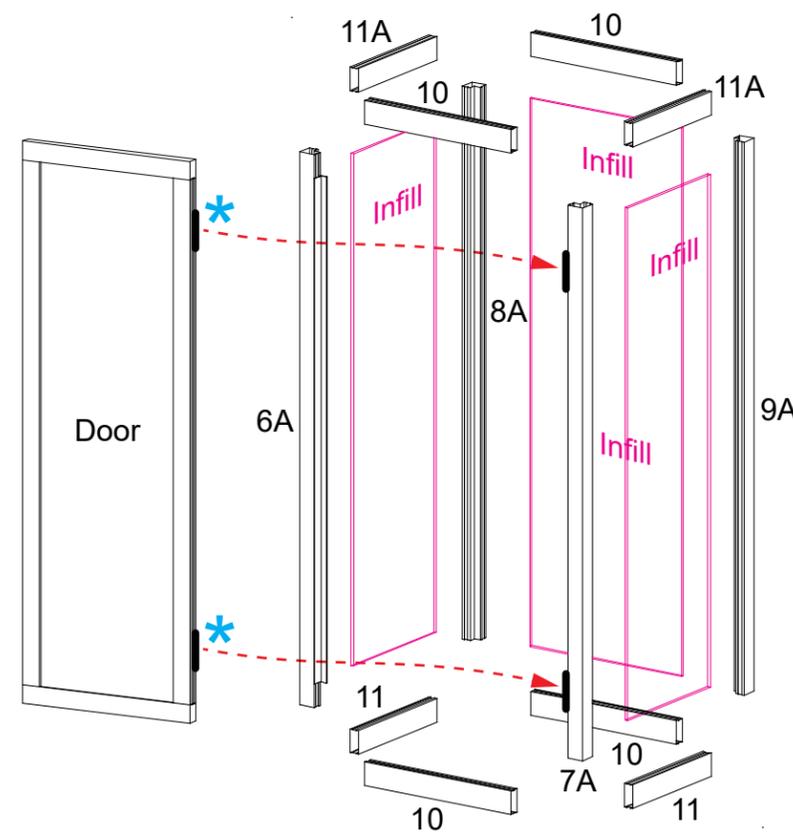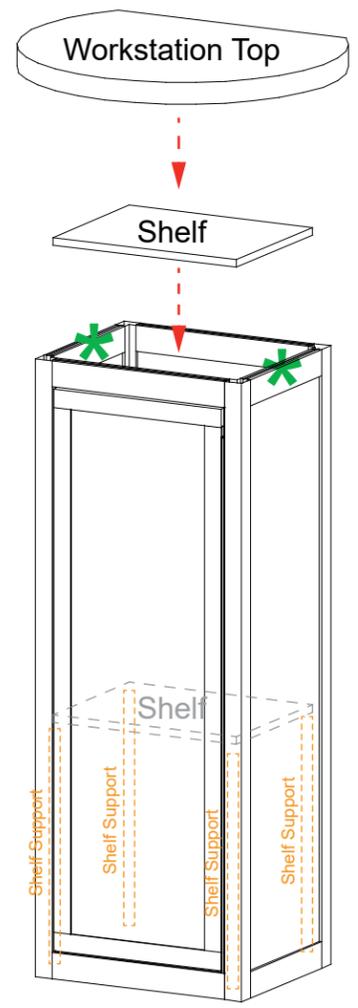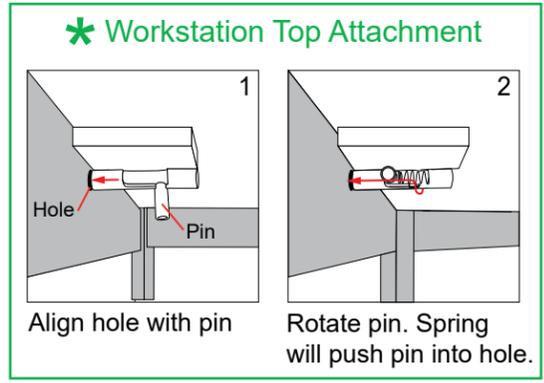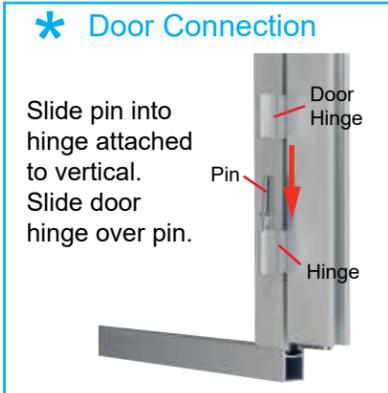
Steps:
1) Attach wings to A10 clamps. See A10 Clamp detail.
2) Connect lights to [5] [5A] assembly. See Light Connection detail.
3) Attach monitor mounts to [2A] and [3A]. See Monitor Mount detail.
4) Place assembled workstations next to extrusions [2] and [3].

Completed Assembly

* Light Connection

Light
Clip

Light

Horizontal Extrusion

Lock clip into groove of horizontal extrusion, then slide light onto clip.

5   5A

2A

* Monitor Mount

3A

Monitor Mount

Connectors with Set Screws

Bolts

Slide connectors into groove of vertical extrusion. Tighten set screws to secure in place. Attach monitor mount back plate to connectors, using bolts.

Wing
Wing

Wing
Wing

2

3

Workstation

Backwall

Workstation

A10 Clamp

Connector

1) Slide connector of clamp into extrusion groove.
2) Tighten set screw when A10 is in desired location.
3) Insert wing into clamp.
4) Tighten knob on clamp to secure wing in place.

Set Screw
A10 Clamp
Knob